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Canada

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012603

D350-794-013
Job Sheet 201907



Part No: D350-794-013

Job Qty: 1 pcs

Part Name: Auxiliary Fuel Tank Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 10/31/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-794 REV.I IPP Rev:A 10.05.20 as per ecn10-562 DDverf:EC IPP Rev:A 11.02.11 chg qty AN525-832R6 DD verf:EC IPP Rev C 11.06.06 adjusted pick list EC verified by DD IPP REV:D 12.03.08 ECN 12-539 DDVERF:EC IPP REV:E 12.04.26 ECN 12-571 DD VERF:EC IPP REV:F 13.10.02 ECN 13-645(CHG003)DD VERF:EC IPP REV:G 18.04.11 AS PER IIN REV.H DD VERF:DP/IPP Rev.I 19.10.09 IIN revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/31/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

DAS
74
9-89

OCT 30 2019



Container No: S239901



Part: D350-794-013

Job No: 201907

Serial No/Batch: S239901

Revision: I

Inspector:

Exp Date:

Instructions: TC STC SH05-4 Issue 3, EASA STC 10031514

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					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	10/31/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	DAS 78 9-89
					QC 4 - 75	DEC 1 2 2019
					QC 4 - 78	
130	Packaging 3-1 - Stock - B4B	1 pcs	10/31/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS 78 9-89
					Packaging 3 - 25 - B4B	DEC 1 2 2019
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	10/31/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89
140	QC 21 - FG	1 pcs	10/31/19	0.00 0.00	DC - 2 - B4B	DEC 1 2 2019
					QC 21 - FG - 21	
					QC 21 - FG - 70	DAS 21 9-89
					QC 21 - SA - 53	DEC 1 2 2019
Part Op 110 - (Pick Kit)						

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPPD350-794-013 Location:FG129

PPP Rev: _____

135 - (Document Control) Photocopy bluefile & type labels per PPPD350-794-013 CHG005

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
107-943	Connector Plug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5110419
107-964	Connector Receptacle	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5127070
107-978	Connector Backshell	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5111089
143-217	Crimp Socket	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	4115459
2000-6S	Hose Clamp	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	74128880
2000-8S	Hose Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5100219
444-2556	Gauge Master Switch (MTA106D)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5099476
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5167263
AN4-5A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5155698
AN525-10R6	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5149142
AN525-832R6	Screw	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	5133786
AN5800-1	Placard Holder	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5094463
AN815-6D	Union M Flare	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5189989
AN832-6D	Bulkhead Fitting	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5118189
AN924-6D	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5166961
AN929-6D	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	74129820
AN970-3	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5082331
D1-205	ECF Fuse, 2.5 amps (HA21-2U5)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5094339
D3997-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160573
D3997-13	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5117285
D3997-15	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5130437
D3997-19	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160594
D3997-21	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5117914
D3997-23	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5117283
D3997-25	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136601
D3997-31	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5117280
D3997-35	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5117164
D3997-37	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5117155
D3997-39	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5117136
D3997-41	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5117149
D3997-7	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5156411
D3997-9	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5117291
D4001-3	Fitting	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5118143
D4002-5	Fuel Hose From Auxiliary Tank	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192460
D4002-7	Fuel Supply Hose	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5187961
D4003-047	Fuel Pump Inlet Tube	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5129756
D4003-049	Tank Vent Line Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5198624
D4003-11	Vent Pipe - Tank	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5198572
D4004-041	Side Restraint Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194291
D4004-11	Top Strap Attachment Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5119789
D4004-5	Strap Attachment Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5236798
D4004-7	Hose Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099416
D4005-041	Fwd Floor Gutter	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189523
D4005-1	Rear Restraint Angle Gutter	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194333
D4005-11	Finishing Strip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128516
D4006-041	Tank Top Support Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5205932
D4007-3	Support	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5209890
D4008-043	Fuel Pump Splash Guard Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189587
D4009-041	Bonding Braid	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5239729
D4022-041	Fuel Transfer Pump Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5166818
D4022-3	Fuel Pump Mounting Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121447
D4024-041	Restraint Strap	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5163259
D4027-043	Hose Clamp Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5081808
D4063-1	Drain Hose	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183335
D4063-3	Vent Hose	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189407

D5473-045	Fuel Gauge Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
D8-603	ECF Fuse, 6.3 amps (HA23-6U3)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit
MS21042-08	Use MS21042L08 <i>JOB BOH</i>	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS21042-3 (L3)	Nut use MS21042L3 per QSI 017 <i>JOB BOH</i>	9 Ea (9 ea)	110-Packaging 1 - Pick Kit
MS21044N04	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
MS21059L08	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
MS21919-WDG6	Clamp	1 Ea (1 ea)	110-Packaging 1 - Pick Kit
MS21919-WDG8	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS21919-WDG9	Clamp	1 Ea (1 ea)	110-Packaging 1 - Pick Kit
MS24694-S50	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit
MS29512-06	O-Ring	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
MS35058-23	Switch	1 Ea (1 ea)	110-Packaging 1 - Pick Kit
MS35206-217	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
MS35207-264	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit
MS35207-267	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit
NAS1149D0332J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
NAS1149D0963J	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
NAS1149F0363P	Washer (AN960-10)	3 Ea (3 ea)	110-Packaging 1 - Pick Kit
NAS1149F0463P	Washer (AN960-416)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
NAS1149FN416P	Washer (AN960-4L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
NAS1149FN832P	Washer (AN960-8)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
NAS1474A08	Nut, Self Locking	3 Ea (3 ea)	110-Packaging 1 - Pick Kit
NAS43DD3-32N	Spacer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit
03-09-1031	Receptacle Housing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
640903-1	Terminal	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
M24308/1-2F	Connector, D-Sub 15-Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
M85049/48-1-2	Backshell, D-Sub 15-Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit

5136917
 5105111
 5181009
 5211533
 5174667
 5140391
 5129452
 5124662
 5216373
 5180307
 5089296
 5119163
 FM137299
 FM134573-6
 FM137305-20
 3222100
 5056386
 5075330
 5075330-5201001
 M125445
 5207676
 5043790
 F125445
 5068890
 5055402
 5131267
 5063241

change in
JOB BOH

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	03-09-1031	1	35	0
	107-943	1	6	0
	107-964	1	7	0
	107-978	2	10	0
	143-217	5	532	0
	2000-6S	1	9	0
	2000-8S	2	21	0
	444-2556	1	1	0
	640903-1	2	80	0
	AN3-4A	2	255	0
	AN4-5A	2	141	0
	AN525-10R6	4	265	0
	AN525-832R6	9	78	0
	AN5800-1	1	7	0
	AN815-6D	2	17	0
	AN832-6D	1	8	0
	AN924-6D	2	53	0
	AN929-6D	1	11	0
	AN970-3	2	119	0
	D1-205	1	16	0
	D3997-1	1	14	0
	D3997-13	1	9	0
	D3997-15	1	9	0
	D3997-19	1	12	0
	D3997-21	1	10	0
	D3997-23	1	10	0
	D3997-25	1	9	0
	D3997-31	1	8	0
	D3997-35	1	8	0
	D3997-37	1	10	0
	D3997-39	1	8	0
	D3997-41	1	9	0
	D3997-7	1	9	0
	D3997-9	1	9	0
	D4001-3	1	2	0
	D4002-5	1	4	0
	D4002-7	1	3	0

D4003-047	1	1	0
D4003-049	1	4	0
D4003-11	1	3	0
D4004-041	1	1	0
D4004-11	1	8	0
D4004-5	1	1	0
D4004-7	1	2	0
D4005-041	1	6	0
D4005-1	1	3	0
D4005-11	1	6	0
D4006-041	1	4	0
D4007-3	1	13	0
D4008-043	1	4	0
D4009-041	2	2	0
D4022-041	1	5	0
D4022-3	1	2	0
D4024-041	1	4	0
D4027-043	1	9	0
D4063-1	1	6	0
D4063-3	1	8	0
D5473-045	1	3	0
D8-603	1	2	0
M24308/1-2F	1	11	0
M85049/48-1-2	1	6	0
MS21042-08	2	2	0
MS21042-3	9	449	0
MS21044N04	4	50	0
MS21059L08	4	143	0
MS21919-WDG6	1	28	0
MS21919-WDG8	2	131	0
MS21919-WDG9	1	187	0
MS24694-S50	3	289	0
MS29512-06	2	23	0
MS35058-23	1	7	0
MS35206-217	4	703	0
MS35207-264	3	340	0
MS35207-267	1	76	0
NAS1149D0332J	4	1,562	0
NAS1149D0963J	2	420	0
NAS1149F0363P	3	292	0
NAS1149F0463P	2	439	0
NAS1149FN416P	4	707	0
NAS1149FN832P	2	1,617	0
NAS1474A08	3	15	0
NAS43DD3-32N	1	8	0

Part Specifications

Specifications could not be found.

Plex 10/16/19 12:45 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					